

EPOXY PRIMERS**DESCRIPTION :**

Epoxy Primers are two component systems based on Epoxy Polyamide resins developed as an excellent anti-corrosive protection for metal surfaces. It dries to a hard, durable film, chemical and abrasion resistant coating.

USE :

As primer coat for marine environments and numerous ranges of industrial application.

COLORS :

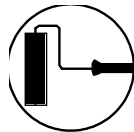
100 White	160 Gray
110 Zinc Chromate Yellow	180 Black
130 Red Oxide	and other special colors

FINISH :

Flat

APPLICATION :

Brush



Roller



Spray

MIX RATIO :

For Brush & Roller : mix (3) three parts Epoxy Base to (1) one part Hardener.

For Spray : reduce with Epoxy 102 Reducer approximately 25% by volume.

SPRAY VISCOSITY :

18-20" 4FC

POT LIFE :

8 hours, mix enough paint for the days work.

Never put back excess mixture into original can.

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DRYING TIME :**Dry to handle : 1 –2 hours****Dry to recoat : 24 hours****SURFACE PREPARATION :****Normal de-rusting, de-greasing / sanding preparation for metal.
(For Marine and heavy maintenance, painting steel structures:
sand blast to minimum grade SIS Sa 2.5)****SOLID BY VOLUME :****47.0%, Zinc Chromate Yellow****45.0%, Red Oxide and Gray****THEOR. COVERAGE :****Zinc Chromate Yellow : 9 sq. m. / L @ 50 microns DFT****Red Oxide and Gray : 9 sq. m. / L @ 50 microns DFT****PACKAGING :****1L and 4L lithographed round can**

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